

## Wiring Repair Using Phillips STA-DRY® Solderless Connectors

Solderless Connector Parts		
Wire Size: gauge (mm)	Connector Part Number*	Shrinkable Tubing (Daimler Part Number)
20 to 18 (0.5 to 0.8)	PHM 1 1863	1/4 inch with internal adhesive coating (48-02461-025)
16 10 14 (1 to 2)	PHM 1 1862	1/4 inch with internal adhesive coating (48-02461-025)
12 to 10 (3 to 5)	PHM 1 1861	3/8 inch with internal adhesive coating—4 foot length (48-02461-038)
8 or larger (5 or larger)	Replace the terminal or the entire cable	Use adhesive lined red for positive cables and black for negative cables.

\* Twenty-five connectors per pack.

Table 1. Solderless Connector Parts

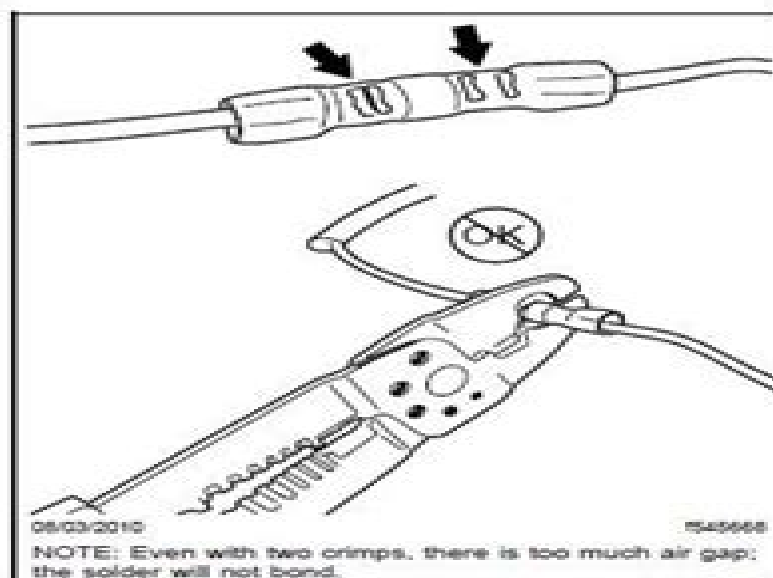


Fig. 3. Wrong Tool Being Used and a Crimp That Will Fail

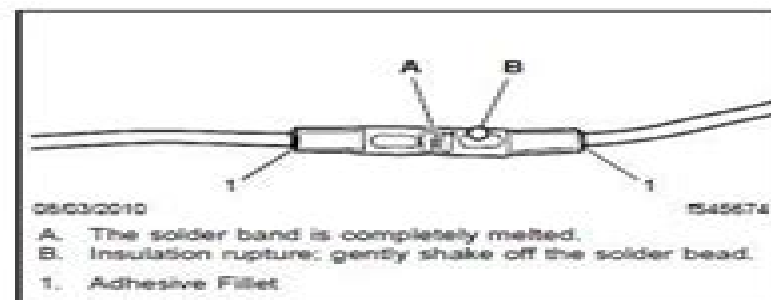


Fig. 4. Solder Bead Rupture

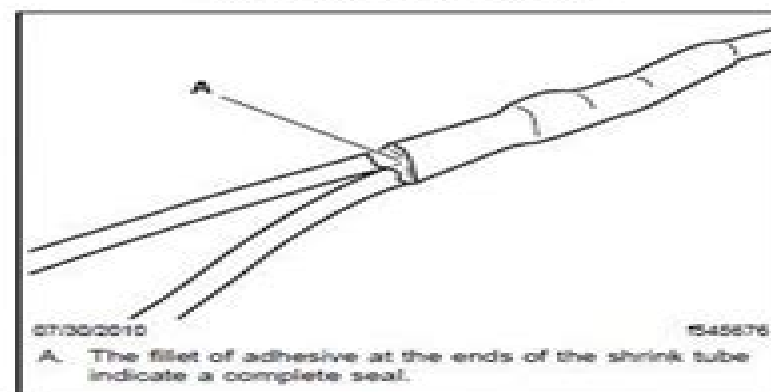


Fig. 5. Completed Three-Wire Tap Splice

# Freightliner Business Class Manual

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