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CLUTCHING



PVT ASSEMBLY INSPECTION

- Inspect PVT roller cover to ensure seal. Replace if cracked or damaged. Apply the alignment mark on the cover with the mark on the engine side.



- Insert chain adjuster spacers on transmission input shaft.



- Place a new seal on transmission input shaft.
- Apply 10" of grease around to outside edge of roller cover to engine side. To ensure a water tight fit between the seal and the cover on engine side. Sufficient must be done to ensure adhesion of roller cover.
- Reinstall cover and tighten roller cover bolts just enough to hold it in place.
- Fit the roller cover and fit the engine. Install the roller cover and tighten screws securely.
- Tighten roller cover bolts till it is tight.



- Check rollers inside roller cover and on the transmission input shaft.

- Apply a light film of grease to the rollers.

- Install the roller cover and fit the engine. Install the roller cover and tighten screws securely.

- Tighten roller cover bolts till it is tight.

- Check replace PVT roller cover roller spacers if damaged. Place the spacer with the same size (set 1).



- Reinstall PVT roller cover and remove with screw.

- Reinstall roller cover assembly, panel and seal.

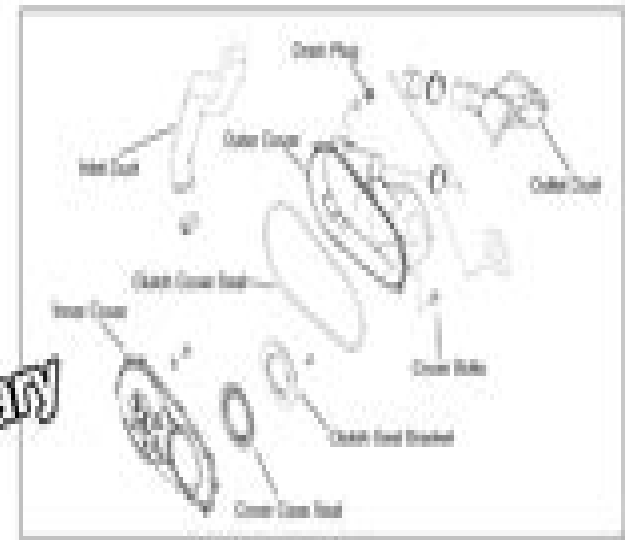
Roller Cover Bolt Torque (lb-in)	10-15, 100, 100 ft-lb
Roller Cover Assembly Bolt Torque (lb-in)	10-15, 100, 100 ft-lb
Roller Cover Assembly Bolt Torque (lb-in)	10-15, 100, 100 ft-lb

Example Manual
Actual Manual May vary

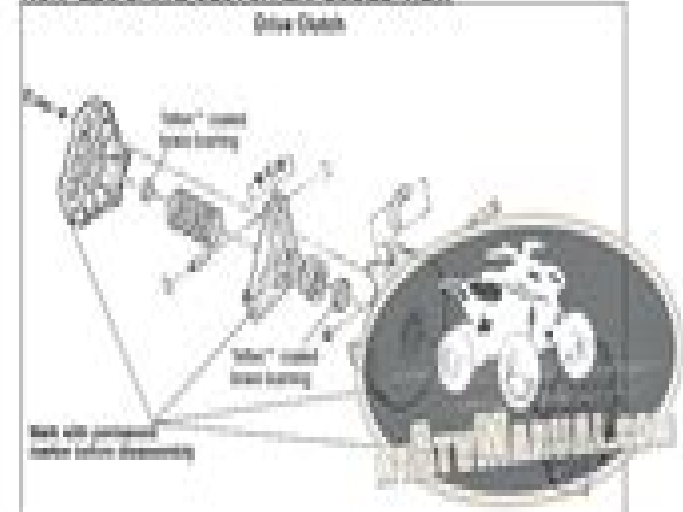


CLUTCHING

PVT SEALING AND DUCTING COMPONENTS



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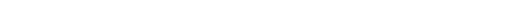

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